

UNITED STATES PATENT APPLICATION

for

ELECTROMAGNETIC COUPLER ALIGNMENT

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ELECTROMAGNETIC COUPLER ALIGNMENT

BACKGROUND OF THE INVENTION

This patent application is a continuation patent application of U.S. Patent Application No. 09/713,702, filed November 15, 2000, entitled INTERCONNECT MECHANICS FOR 5 ELECTROMAGNETIC COUPLER, which is a continuation-in-part patent application of U.S. Patent Application No. 09/318,287, filed May 25, 1999, entitled HIGH-SPEED DIGITAL DISTRIBUTION SYSTEM.

FIELD OF THE INVENTION

The present invention relates generally to the field of electronic systems. More 10 particularly, the present invention relates to the field of coupling of signals for communication in electronic systems.

DESCRIPTION OF RELATED ART

A typical multidrop signal distribution system comprises a device at one end of a bus and multiple devices electrically coupled to that bus by a respective coupling requiring direct metal 15 to metal contact. Each device along the bus, however, acts electrically as a lumped capacitive load on the bus, lowering both line impedance and signal propagation speed on the bus. As a result, such a system experiences increased power dissipation, requires increased power to drive the bus in order to achieve a desired signal-to-noise ratio, and experiences increased delays for signal reception at distant points along the bus.

20 The lumped capacitive loads also cause impedance discontinuities and reflections for signals transmitted at relatively high frequencies. In practice, such a system may only use a relatively short bus as compared to the wavelength of the fundamental frequency transmitted

over the bus. Such a system may therefore transmit only relatively low frequency, and therefore relatively long wavelength, signals.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention is illustrated by way of example and not limitation in the figures of the accompanying drawings, in which like references indicate similar elements and in which:

Figure 1 illustrates in block diagram form an exemplary multi-drop signal distribution

5 system in which a device is electromagnetically coupled to other devices by respective electromagnetic couplers;

Figure 2 illustrates, for one embodiment, an electrical model of the electromagnetic couplers of Figure 1;

10 Figure 3 illustrates, for one embodiment, a device electromagnetically coupled to a circuit board;

Figure 4 illustrates, for one embodiment, a partial cross-sectional view of an electromagnetic coupler formed by the device and circuit board of Figure 3;

Figure 5 illustrates, for one embodiment, a flex circuit;

15 Figure 6 illustrates, for one embodiment, an exploded perspective view of the device of Figure 3;

Figure 7 illustrates, for one embodiment, an exploded perspective view of the top and one side of a clamp to clamp a flex circuit to a circuit board;

Figure 8 illustrates, for one embodiment, an exploded perspective view of the top and another side of the clamp of Figure 7;

20 Figure 9 illustrates, for one embodiment, an exploded perspective view of the bottom and one side of the clamp of Figure 7;

Figure 10 illustrates, for one embodiment, a perspective view of the clamp of Figure 7;

Figure 11 illustrates, for one embodiment, an electrical coupling of a flex circuit to a circuit board;

Figure 12 illustrates, for one embodiment, a partial cross-sectional view of a device electromagnetically coupled to a circuit board;

5 Figure 13 illustrates, for one embodiment, a perspective view of a device positioned for insertion into a socket to secure the device relative to a circuit board to form an electromagnetic coupler;

Figure 14 illustrates, for one embodiment, a perspective view of the socket of Figure 13 securing the device relative to the circuit board;

10 Figure 15 illustrates, for one embodiment, a perspective view of a top and one side of the socket of Figure 13;

Figure 16 illustrates, for one embodiment, a perspective view of a bottom and one side of the socket of Figure 13;

15 Figure 17 illustrates, for one embodiment, an elevational view of one side of the socket of Figure 13;

Figure 18 illustrates, for one embodiment, a plan view of a top of the socket of Figure 13;

Figure 19 illustrates, for one embodiment, a plan view of a bottom of the socket of Figure 13;

20 Figure 20 illustrates, for one embodiment, an exploded perspective view of a top and one side of the socket of Figure 13; and

Figure 21 illustrates, for another embodiment, a plurality of devices electromagnetically coupled to a flex circuit of a circuit board.

DETAILED DESCRIPTION

The following detailed description sets forth an embodiment or embodiments in accordance with the present invention for interconnect mechanics for electromagnetic coupler. In the following description, details are set forth such as specific dimensions, materials, etc. in 5 order to provide a thorough understanding of the present invention. It will be evident, however, that the present invention may be practiced without these details. In other instances, well-known computer and electronic components, etc. have not been described in particular detail so as not to obscure the present invention.

EXEMPLARY SYSTEM

10 Figure 1 illustrates in block diagram form an exemplary multi-drop signal distribution system 100 comprising a device 110 and other devices 120, 130, and 140. Device 110 has a bus 112 coupled to device 110. Devices 120, 130, and 140 each comprise a bus 122, 132, and 142, respectively, and a component 124, 134, and 144, respectively. Buses 122, 132, and 142 are coupled to components 124, 134, and 144, respectively.

15 Devices 120, 130, and 140 are each electromagnetically coupled to bus 112 by an electromagnetic coupler 160, 170, and 180, respectively. Electromagnetic couplers 160, 170, and 180 electromagnetically couple buses 122, 132, and 142, respectively, to bus 112, allowing components 124, 134, and 144, respectively, to communicate with device 110.

20 Electromagnetically coupling each device 120, 130, and 140 to bus 112 forms a data channel having substantially uniform electrical properties for transferring signals among devices 110, 120, 130, and 140 and allows use of relatively high frequency signaling without significantly increasing noise attributable to transmission line effects.

Although illustrated with three devices 120, 130, and 140 electromagnetically coupled to bus 112, bus 112 may have any suitable length and may accommodate any suitable number of devices to be electromagnetically coupled to bus 112. For one embodiment, bus 112 is approximately 50 centimeters (cm) in length, allowing up to 16 devices each to be

5 electromagnetically coupled along approximately 1 cm of the length of bus 112 with each device spaced on a pitch of approximately 1.5 cm.

Each device 120, 130, and 140 may be fixedly coupled to bus 112 or, alternatively, may be removably coupled to bus 112. As devices 120, 130, and 140 are electromagnetically coupled to bus 112, each device 120, 130, and 140 may be added to or removed from bus 112 with minimized effect on the communication bandwidth of bus 112.

Buses 112, 122, 132, and 142 may each comprise any suitable number of lines of any suitable conductive material. Devices 110, 120, 130, and 140 may each comprise any suitable circuitry to perform any suitable function. As one example, device 110 may comprise a memory controller and devices 120, 130, and 140 may each comprise a memory module for example.

15 Devices 110, 120, 130, and 140 may communicate over buses 112, 122, 132, and 142 using any suitable signaling scheme. Each device 110, 120, 130, and 140 for one embodiment communicates using differential signal pairs to help minimize power and electromagnetic interference (EMI) and to help increase noise immunity.

Each component 122, 132, and 142 may comprise any suitable circuitry. Each component 122, 132, and 142 for one embodiment serves as an interface for each device 120, 130, and 140 to communicate with device 110.

Although illustrated in multi-drop signal distribution system 100, each device 120, 130, and 140 for another embodiment may communicate with device 110 in a point-to-point manner

by electromagnetically coupling each device 120, 130, and 140 to a respective bus coupled to device 110.

ELECTROMAGNETIC COUPLER

For one embodiment, as illustrated in Figure 1, electromagnetic coupler 160 is formed by 5 a portion 162 of the length of bus 112, a portion 164 of the length of bus 122, and a dielectric 166 between portions 162 and 164. Electromagnetic coupler 170 is formed by a portion 172 of the length of bus 112, a portion 174 of the length of bus 132, and a dielectric 176 between portions 172 and 174. Electromagnetic coupler 180 is formed by a portion 182 of the length of bus 112, a portion 184 of the length of bus 142, and a dielectric 186 between portions 182 and 184. Each dielectric 166, 176, and 186 may comprise any suitable dielectric material such as, 10 without limitation, air, various polyimides, various epoxies, various polymeric materials, various plastics, various ceramics, polyethylene terephthalate (PET), polytetrafluoroethylene (PTFE) such as Teflon® by E.I. du Pont de Nemours and Company of Wilmington, Delaware, RT/Duroid® by World Properties, Inc. of Lincolnwood, Illinois, and/or alumina, for example. 15 Each electromagnetic coupler 160, 170, and 180 may be formed to have any suitable coupling coefficient, such as in the range of approximately 0.15 to approximately 0.45 for example.

Figure 2 illustrates, for one embodiment, an electrical model 200 for electromagnetic coupler 160 coupling a single conductive line 212 of bus 112 and a single conductive line 222 of bus 122, for electromagnetic coupler 170 coupling line 212 of bus 112 and a single conductive 20 line 232 of bus 132, and for electromagnetic coupler 180 coupling line 212 of bus 112 and a single conductive line 242 of bus 142.

Line 212 is terminated with a parallel resistor 216 coupled between the end of line 212 distant from device 110 and a suitable voltage reference, such as ground for example. Resistor

216 for one embodiment has a resistance approximately equal to the characteristic impedance of line 212. Line 222 is terminated with a parallel resistor 226 coupled between the end of line 222 distant from device 120 and a voltage reference. Resistor 226 has a resistance approximately equal to the characteristic impedance of line 222. Line 232 is terminated with a parallel resistor 5 236 coupled between the end of line 232 distant from device 130 and a voltage reference.

Resistor 236 has a resistance approximately equal to the characteristic impedance of line 232. Line 242 is terminated with a parallel resistor 246 coupled between the end of line 242 distant from device 140 and a voltage reference. Resistor 246 has a resistance approximately equal to the characteristic impedance of line 242. Lines 212, 222, 232, and 242 are each terminated with 10 a matched impedance for transmitting relatively high frequency signals.

As device 110 transmits a signal on line 212, a corresponding signal is induced on lines 222, 232, and 242 through electromagnetic coupler 160, 170, and 180, respectively, due to the electromagnetic fields generated by driving the signal on line 212. Similarly, as component 124, 134, or 144 transmits a signal on line 222, 232, or 242, respectively, a corresponding signal is 15 induced on line 212.

Lines 222, 232, and 242 each absorb only a fraction of the power of a corresponding signal driven on line 212. Each line 222, 232, and 242 terminates the received power using resistor 226, 236, and 246, respectively. Similarly, line 212 absorbs only a fraction of the power of a corresponding signal driven on line 222, 232, and 242. Line 212 terminates the received 20 power using resistor 216. Each electromagnetic coupler 160, 170, and 180 may absorb any suitable amount of power depending, for example, on the amount of driven power and the coupling coefficient of the electromagnetic coupler. Each electromagnetic coupler 160, 170, and 180 for one embodiment absorbs less than approximately one percent of the power of a signal

driven on any line coupled to the electromagnetic coupler. Because any capacitive load of devices 120, 130, and 140 and their respective lines 222, 232, and 242 are isolated from one another and from line 212, a generally constant impedance environment may be maintained on line 212 and any disturbance or impact of communication system parasitics on lines 212, 222, 5 232, and 242 is minimized or avoided.

Bus 112 for one embodiment is mounted on or integrated in a circuit board, and device 110 is mounted to or otherwise coupled to the circuit board such that device 110 is electrically coupled to bus 112. Each electromagnetic coupler 160, 170, and 180 is formed by positioning bus portions 164, 174, and 184, respectively, relative to bus portions 162, 172, and 182 with dielectric 166, 176, and 186 between the electromagnetically coupled portions. 10

CIRCUIT BOARD AND FLEX CIRCUIT

Each device 120, 130, and 140 may be implemented in any suitable manner, such as that of device 350 of Figure 3 for example, to form electromagnetic couplers 160, 170, and 180, respectively. As illustrated in Figure 3, device 350 is electromagnetically coupled to a circuit 15 board 300 and comprises a circuit board 352, a flex circuit 354, and a clamp 356 to secure flex circuit 354 to circuit board 352. Circuit board 300 and circuit board 352 may each comprise any suitable circuitry. For one embodiment, circuit board 300 is a mother board, and circuit board 352 is a daughter board.

Circuit board 300 has conductive lines, such as conductive lines 311 and 312 for 20 example, for bus 112, for example. Flex circuit 354 has conductive lines, such as conductive lines 361 and 362 for example, which form at least a portion of bus 122, for example. Conductive lines of circuit board 300 each include a respective conductive area to be positioned relative to a corresponding conductive area of a respective conductive line of flex circuit 354

with dielectric 166, for example, between such corresponding conductive areas to form electromagnetic coupler 160, for example. Corresponding conductive areas, such as those for conductive lines 311 and 361 for example, may be positioned by positioning a surface 355 of flex circuit 354 relative to a surface 301 of circuit board 300. For one embodiment, conductive lines 5 of flex circuit 354 are each positioned relative to a respective corresponding conductive line of circuit board 300 with dielectric 166 between each pair of corresponding conductive lines along at least a portion of the length of each conductive line in each pair to form electromagnetic coupler 160. For one embodiment, electromagnetic coupler 160 is formed with approximately one centimeter (cm) in length of each conductive line in each pair.

10 Dielectric 166 between each conductive area may comprise any suitable dielectric material of any suitable thickness. Dielectric 166 for one embodiment may comprise one or more layers each comprising a suitable dielectric material. Circuit board 300 and/or flex circuit 354 may each comprise at least a portion of dielectric 166. Circuit board 300 or flex circuit 354 may comprise dielectric 166. Circuit board 300 and flex circuit 354 for one embodiment may 15 each comprise a portion of dielectric 166.

Figure 4 illustrates, for one embodiment, a partial cross-sectional view of circuit board 300 comprising a conductive layer comprising conductive lines 311, 312, 313, 314, 315, and 316 for bus 112, for example, and of flex circuit 354 comprising a conductive layer comprising conductive lines 361, 362, 363, 364, 365, and 366 for bus 122, for example. Each conductive 20 line 361-366 is positioned relative to each conductive line 311-316 with dielectric 166 between each pair of corresponding conductive lines 311 and 361, 312 and 362, 313 and 363, 314 and 364, 315 and 365, and 316 and 366 to form electromagnetic coupler 160.

As illustrated in Figure 4, circuit board 300 for one embodiment comprises a dielectric layer 320, a voltage reference layer 330, and a dielectric layer 340. Dielectric layer 320 is between voltage reference layer 330 and the conductive layer comprising conductive lines 311-316. Voltage reference layer 330 helps reduce electromagnetic interference (EMI) that may be generated by signals propagating through conductive lines 311-316. Dielectric layer 320 electrically insulates conductive lines 311-316 from voltage reference layer 330. The conductive layer comprising conductive lines 311-316 is between at least a portion of dielectric layer 320 and at least a portion of dielectric layer 340. Dielectric layer 340 lies adjacent to the conductive layer comprising conductive lines 311-316 opposite dielectric layer 320. Dielectric layer 340 forms at least a portion of dielectric 166 for electromagnetic coupler 160.

Dielectric layer 320 may comprise any suitable dielectric or electrically insulating material and may comprise one or more layers of a suitable dielectric material. Dielectric layer 320 for one embodiment comprises a material that is also relatively rigid, such as a fiberglass epoxy material for example. One suitable material is known as Flame Retardant 4 (FR4).

Dielectric layer 320 may have any suitable thickness. For one embodiment where dielectric layer 320 comprises FR4, dielectric layer 320 may have a thickness of approximately 5.0 mils, for example.

Each conductive line 311-316 is positioned on a surface of dielectric layer 320.

Conductive lines 311-316 may each comprise any suitable conductive material, such as copper (Cu), a conductive plastic, or a printed conductive ink for example. Conductive lines 311-316 may each comprise one or more layers of a suitable conductive material. Each conductive line 311-316 may have any suitable thickness. For one embodiment where each conductive line 311-

316 comprises copper (Cu), each conductive line 311-316 may have a thickness of approximately 2.0 mils, for example.

Voltage reference layer 330 is positioned on a surface of dielectric layer 320 opposite conductive lines 311-316. Voltage reference layer 330 may comprise any suitable conductive material, such as copper (Cu) or a conductive plastic for example, and may comprise one or more layers of a suitable conductive material. Voltage reference layer 330 may have any suitable thickness. For one embodiment where voltage reference layer 330 comprises copper (Cu), voltage reference layer 330 may have a thickness of approximately 1.4 mils, for example.

Dielectric layer 340 lies adjacent to the conductive layer comprising conductive lines

311-316 and portions of the surface of dielectric layer 320 exposed by conductive lines 311-316.

Dielectric layer 340 may comprise any suitable dielectric material, such as an epoxy dielectric soldermask for example, and may comprise one or more layers of a suitable dielectric material.

Dielectric layer 340 may have any suitable thickness. For one embodiment where dielectric layer 340 comprises an epoxy dielectric soldermask, dielectric layer 340 may have a thickness of approximately 1.0 mils, for example, to approximately 1.5 mils, for example. Although illustrated as having a relatively flat surface 301, surface 301 may be contoured due to conductive lines 311-316.

Circuit board 300 may be manufactured in any suitable manner using any suitable techniques.

Flex circuit 354 for one embodiment, as illustrated in Figure 4, comprises a dielectric layer 370, a voltage reference layer 380, and a dielectric layer 390. Dielectric layer 370 is between voltage reference layer 380 and the conductive layer comprising conductive lines 361-366. Voltage reference layer 380 helps reduce electromagnetic interference (EMI) that may be

generated by signals propagating through conductive lines 361-366. Dielectric layer 370 electrically insulates conductive lines 361-366 from voltage reference layer 380. The conductive layer comprising conductive lines 361-366 is between at least a portion of dielectric layer 370 and at least a portion of dielectric layer 390. Dielectric layer 390 lies adjacent to the conductive 5 layer comprising conductive lines 361-366 opposite dielectric layer 370. Dielectric layer 390 forms at least a portion of dielectric 166 for electromagnetic coupler 160.

Dielectric layer 370 may comprise any suitable dielectric or electrically insulating material and may comprise one or more layers of a suitable dielectric material. Dielectric layer 370 for one embodiment comprises a material that is also relatively flexible and/or resilient, such 10 as an epoxy dielectric material or a polyimide for example. One suitable polyimide is known as Kapton® by E.I. du Pont de Nemours and Company of Wilmington, Delaware. Another suitable material may be polyethylene terephthalate (PET). Dielectric layer 370 may have any suitable thickness. For one embodiment where dielectric layer 370 comprises Kapton®, dielectric layer 370 may have a thickness of approximately 4.0 mils, for example.

15 Each conductive line 361-366 is positioned on a surface of dielectric layer 370. Conductive lines 361-366 may each comprise any suitable conductive material, such as copper (Cu), a conductive plastic, or a printed conductive ink for example. Conductive lines 361-366 may each comprise one or more layers of a suitable conductive material. Each conductive line 361-366 may have any suitable thickness. For one embodiment where each conductive line 361- 20 366 comprises copper (Cu), each conductive line 361-366 may have a thickness of approximately 0.65 mils, for example.

Voltage reference layer 380 is positioned on a surface of dielectric layer 370 opposite conductive lines 361-366. Voltage reference layer 380 may comprise any suitable conductive

material, such as copper (Cu) or a conductive plastic for example, and may comprise one or more layers of a suitable conductive material. Voltage reference layer 380 may have any suitable thickness. For one embodiment where voltage reference layer 380 comprises copper (Cu), voltage reference layer 380 may have a thickness of approximately 0.65 mils, for example.

5 Dielectric layer 390 lies adjacent to the conductive layer comprising conductive lines 361-366 and portions of the surface of dielectric layer 370 exposed by conductive lines 361-366. Dielectric layer 390 may comprise any suitable dielectric material. Dielectric layer 390 for one embodiment comprises a material that is also relatively flexible and/or resilient, such as an epoxy dielectric material or a polyimide for example. One suitable polyimide is Kapton®. Another 10 suitable material may be a suitable polymeric material or polyethylene terephthalate (PET). Dielectric layer 390 may have any suitable thickness. Although illustrated as having a relatively flat surface 355, surface 355 may be contoured due to conductive lines 361-366.

Dielectric layer 390 for one embodiment, as illustrated in Figure 4, comprises a layer 391 comprising a suitable acrylic or epoxy adhesive dielectric material and another layer 392 15 comprising a suitable polyimide, such as Kapton® for example. Layer 391 lies adjacent to the conductive layer comprising conductive lines 361-366 and portions of the surface of dielectric layer 370 exposed by conductive lines 361-366. Layer 392 lies adjacent to layer 391. Layers 391 and 392 may each have any suitable thickness. Layer 391 for one embodiment may have a thickness of approximately 0.5 mils, for example. For one embodiment where layer 392 20 comprises Kapton®, layer 392 may have a thickness of approximately 0.5 mils, for example.

Flex circuit 354 may be manufactured in any suitable manner using any suitable techniques.

Positioning flex circuit 354 relative to circuit board 300 as illustrated in Figure 4 forms electromagnetic coupler 160 with dielectric 166 between conductive lines 311-316 and 361-366, respectively, formed by the combination of dielectric layer 340 of circuit board 300, any ambient material such as air between flex circuit 354 and circuit board 300, and dielectric layer 390 of

5 flex circuit 354.

Circuit board 300 for another embodiment may be manufactured without dielectric layer 340. Dielectric 166 may then be formed by the combination of dielectric layer 390 and any ambient material between flex circuit 354 and circuit board 300. Flex circuit 354 for another embodiment may be manufactured without dielectric layer 390. Dielectric 166 may then be formed by the combination of dielectric layer 340 and any ambient material between flex circuit 354 and circuit board 300. Where circuit board 300 does not comprise dielectric layer 340 and where flex circuit 354 does not comprise dielectric layer 390, dielectric 166 may be formed by ambient material between flex circuit 354 and circuit board 300.

For one embodiment, a compliant liquid or gel dielectric material, such as a glycerine for example, may be used between flex circuit 354 and circuit board 300 to form at least a portion of dielectric 166. Such material may help fill any ambient space between flex circuit 354 and circuit board 300 and help provide dielectric consistency. For one embodiment where flex circuit 354 is to be fixed to circuit board 300, a suitable adhesive dielectric material, such as an acrylic or epoxy for example, may be used to couple flex circuit 354 to circuit board 300 and 20 form at least a portion of dielectric 166.

Circuit board 300 and flex circuit 354 may have conductive lines with any suitable shape, dimensions, and spacings.

Conductive lines for flex circuit 354 for one embodiment are relatively straight. For another embodiment, as illustrated in Figure 5, flex circuit 354 has lattice shaped conductive lines, such as conductive lines 361 and 362 for example, that are each formed from multiple connected segments generally lying in a plane with adjacent segments arranged with an

5 alternating angular displacement about the longitudinal axis of the conductive line. Such lines for one embodiment each has a width of approximately 0.010 inches and segments approximately 0.0492 inches in length along the longitudinal axis of the conductive line and angled at an approximately 35 degree angle relative to the longitudinal axis of the conductive

line.

10 Conductive lines for circuit board 300 for one embodiment are relatively straight. For another embodiment, circuit board 300 has lattice shaped conductive lines that are each formed from multiple connected segments generally lying in a plane with adjacent segments arranged with an alternating angular displacement about the longitudinal axis of the conductive line. For one embodiment where flex circuit 354 has lattice shaped conductive lines, conductive line segments for circuit board 300 are arranged with an alternating angular displacement in an opposite sense from corresponding conductive line segments of flex circuit 354. Such lines for one embodiment each has a width of approximately 0.008 inches and segments approximately 0.0492 inches in length along the longitudinal axis of the conductive line and angled at an approximately 35 degree angle relative to the longitudinal axis of the conductive line.

15 20 Using lattice shaped conductive lines for flex circuit 354 and circuit board 300 helps allow conductive lines of flex circuit 354 to be positioned relative to corresponding conductive lines of circuit board 300 with a relatively uniform coupling area at overlap locations and helps minimize any impact on the desired coupling coefficient for electromagnetic coupler 160 despite

some misalignment. For one embodiment where conductive lines for flex circuit 354 and circuit board 300 are relatively straight, corresponding conductive lines in each pair to be electromagnetically coupled may each have a different width to help compensate for any misalignment.

5 Although described as comprising flex circuit 354 to form electromagnetic couplers 160, 170, and 180 with circuit board 300, each device 120, 130, and 140 may comprise any suitable carrier to help support bus 122, 132, and 142, respectively, for positioning relative to any suitable carrier supporting bus 112. As examples, each device 120, 130, and 140 may support bus 122, 132, and 142 with a relatively rigid circuit board to position relative to a relatively rigid circuit board supporting bus 112 or to a flex circuit supporting bus 112. Each device 120, 130, and 140 may also support bus 122, 132, and 142 with a flex circuit to position relative to a flex circuit supporting bus 112.

CLAMP

Flex circuit 354 for one embodiment is conductively coupled to circuit board 352 such that one end of each conductive line for flex circuit 354 is conductively coupled to communication circuitry on circuit board 352 to transmit and receive signals and such that the other end of each such conductive line is terminated on circuit board 352. For one embodiment where flex circuit 354 includes voltage reference layer 380, voltage reference layer 380 may be conductively coupled to a reference voltage on circuit board 352. Flex circuit 354 may be 15 mechanically and conductively coupled to circuit board 352 in any suitable manner.

20 For one embodiment, as illustrated in Figures 3 and 6, flex circuit 354 is mechanically secured to circuit board 352 using clamp 356. Clamp 356 engages a bottom edge of circuit board 352 and mechanically secures opposite ends 510 and 520 of flex circuit 354 to opposite surfaces

of circuit board 352. In securing flex circuit 354 to circuit board 352, clamp 356 helps support flex circuit 354 for stress relief for conductive coupling to circuit board 352 and helps align circuit board 352 relative to circuit board 300 in electromagnetically coupling device 350 to circuit board 300.

5 Clamp 356, as illustrated in Figures 6, 7, 8, 9, and 10, comprises two elongated pieces 600 and 650. Piece 600 defines a wall 610 along one side of piece 600, a raised edge 620 along the other side of piece 600, and a bottom wall 630. Wall 610, raised edge 620, and bottom wall 630 define a channel 640. The bottom of piece 650 mates with the top of raised edge 620, as illustrated in Figure 10, to form a body for clamp 356. When mated with piece 600, piece 650 forms a wall opposite wall 610 from channel 640. A bottom edge of circuit board 352 may be inserted into channel 640, as illustrated in Figure 6, such that wall 610 and the wall defined by piece 650 face opposite surfaces of circuit board 352.

10 Piece 600 defines along wall 610 slots 611, 612, and 613 each extending through wall 610 near the bottom of wall 610 and openings 614, 615, 616, 617, and 618 each extending through wall 610 near the top of wall 610. Piece 650 similarly defines slots 661, 662, and 663 and openings 664, 665, 666, 667, and 668.

15 Pieces 600 and 650 may each comprise any suitable material, such as an injection molded plastic for example, and may have any suitable dimensions. For one embodiment, piece 600 is approximately 2.844 inches in length, approximately 0.228 inches in width, and approximately 20 0.254 inches in height. Piece 650 for one embodiment is approximately 2.844 inches in length, approximately 0.112 inches in width, and approximately 0.228 inches in height. Mated pieces 600 and 650 may optionally be bound together using, for example, a suitable epoxy adhesive.

Clamp 356 for another embodiment may have one integral body shaped as mated pieces 600 and 650.

As illustrated in Figure 5, flex circuit 354 for one embodiment defines tabs 511, 512, and 513 and openings 515, 516, and 517 along one end 510 of flex circuit 354. Flex circuit 354 5 defines tabs 521, 522, and 523 and openings 525, 526, and 527 along an opposite end 520 of flex circuit 354. Flex circuit 354 may have any suitable dimensions. For one embodiment, flex circuit 354 is approximately 2.586 inches in length and approximately 1.828 in width.

To secure flex circuit 354 to circuit board 352, flex circuit 354 is rolled such that ends 510 and 520 are folded in toward the center of flex circuit 354 and away from the resulting 10 curled surface of flex circuit 354, as illustrated in Figure 6, such that dielectric layer 390 of flex circuit 354 defines an outer curled surface 355. Tabs 511, 512, and 513 are inserted through slots 611, 612, and 613, respectively, such that each tab 511, 512, and 513 extends from the exterior of wall 610 through slot 611, 612, and 613, respectively, to lie against the interior face of wall 610 and such that each opening 515, 516, and 517 of flex circuit 354 aligns with each 15 opening 615, 616, and 617 of wall 610. Tabs 521, 522, and 523 are similarly inserted through slots 661, 662, and 663, respectively, such that each tab 521, 522, and 523 extends from the exterior of the wall defined by piece 650 through slot 661, 662, and 663, respectively, to lie against the interior face of the wall defined by piece 650 and such that each opening 525, 526, and 527 of flex circuit 354 aligns with each opening 665, 666, and 667 of the wall defined by 20 piece 650.

Circuit board 352 defines openings 534, 535, 536, 537, and 538 that align with openings 614-618, respectively, and with openings 664-668, respectively, when circuit board 352 is

inserted into clamp 536. Openings 534-538 each extend through circuit board 352 between opposite surfaces of circuit board 352.

When circuit board 352 and flex circuit 354 are inserted into clamp 356, clamp 356 and flex circuit 354 may be secured to circuit board 352 by inserting screws or rivets 544, 545, 546, 5 547, and 548 through the aligned openings of clamp 356, flex circuit 354, and circuit board 352. For another embodiment, piece 600 and/or piece 650 may be molded with screws or rivets to insert through aligned openings in flex circuit 354, circuit board 352, and opposite piece 600 or 650.

Although described as using three slots to receive three tabs at each end of flex circuit 354 and as using five openings to secure flex circuit 354 to circuit board 352 with five screws or rivets, any suitable number of slots, tabs, and openings may be used.

As illustrated in Figure 5, flex circuit 354 for one embodiment comprises exposed leads, such as leads 551 and 552 for example, for each conductive line at each end 510 and 520 of flex circuit 354. Circuit board 352 for one embodiment, as illustrated in Figure 11, defines contact 15 areas, such as contact areas 561 and 562 for example, that align with such leads when flex circuit 354 is secured to circuit board 352. Such contact areas on one surface of circuit board 352 are conductively coupled to electronic circuitry on circuit board 352, and such contact areas on the other surface of circuit board 352 are conductively coupled to terminate a respective conductive line of flex circuit 354 on circuit board 352. Leads of flex circuit 354 may each be conductively 20 coupled to a respective contact area in any suitable manner, such as using a hot bar soldering technique or using a suitable epoxy adhesive for example.

As ends 510 and 520 of rolled flex circuit 354 may tend to pull away from circuit board 352 due to the resiliency of flex circuit 354, clamp 356 helps secure at least a portion of flex

circuit 354 against circuit board 352. In this manner, any tendency of flex circuit 354 to move the secured portion away from circuit board 352 and pull leads of flex circuit 354 from contact areas of circuit board 352 is minimized or avoided.

As illustrated in Figures 7-10, clamp 356 for one embodiment defines an optional 5 alignment pin or post 633 extending outward from bottom wall 630. As flex circuit 354 is positioned against circuit board 300, as illustrated in Figure 12, alignment post 633 may be inserted through an opening 571 in flex circuit 354, as illustrated in Figure 5, and into an opening 575 in circuit board 300 to help align conductive lines of flex circuit 354 relative to conductive lines of circuit board 300. For another embodiment, clamp 356 may define two or more 10 alignment pins or posts to engage corresponding openings in flex circuit 354 and circuit board 300.

Flex circuit 354 for other embodiments may be secured to circuit board 352 in other suitable manners. As examples, flex circuit 352 may be epoxied, screwed, riveted, or stapled directly to circuit board 352. Leads of flex circuit 354 may then be conductively coupled to a 15 respective contact area of circuit board 352, for example, with solder or epoxy. For other embodiments, flex circuit 354 may be integrally formed with circuit board 352 or a chip on flex arrangement having a relatively rigid stiffener board may be used.

SOCKET

Circuit board 352 and flex circuit 354 may be positioned relative to circuit board 300 and 20 coupled to circuit board 300 in any suitable manner using any suitable mechanism to form an electromagnetic coupler. For one embodiment, as illustrated in Figures 13 and 14, a socket 700 may be used to mount circuit board 352 and flex circuit 354 relative to circuit board 300 to form an electromagnetic coupler. While circuit board 352 and flex circuit 354 are mounted by socket

700, the resilience of flex circuit 354 helps hold flex circuit 354 against circuit board 300 and therefore helps maintain a relatively stable coupling coefficient for the resulting electromagnetic coupler. In mounting circuit board 352 and flex circuit 354 to circuit board 300, socket 700 helps align circuit board 352 relative to circuit board 300 and helps align flex circuit 354 relative 5 to circuit board 300. Socket 700 for one embodiment also electrically couples circuit board 352 to circuit board 300.

As illustrated in Figures 13, 14, 15, 16, 17, 18, 19, and 20, socket 700 comprises a base 710 near the bottom of socket 700 and arms 730 and 740 extending from base 710 toward the top of socket 700 at opposite ends of base 710.

10 Base 710 comprises a body 711 defining walls 712 and 713 on opposite sides of base 710 and adjacent to a coupler region 715 between walls 712 and 713. Base 710 also comprises connectors 750 and 760 supported on opposite ends of coupler region 715 at opposite ends of base 710. Connectors 750 and 760 mount circuit board 352 to base 710 such that flex circuit 354 is inserted into coupler region 715. Connectors 750 and 760 also mount base 710 to circuit board 15 300 such that flex circuit 354 is mounted relative to circuit board 300 to form an electromagnetic coupler. Connectors 750 and 760 for one embodiment also electrically couple circuit board 352 to circuit board 300.

As illustrated in Figures 13, 15, 18, and 20, connectors 750 and 760 for one embodiment each comprise an edge connector facing the top of socket 700. Circuit board 352 may be 20 removably mounted to base 710 by inserting a bottom edge of circuit board 352 into the edge connector of connectors 750 and 760.

Circuit board 352 for one embodiment has contact areas, such as contact areas 581, 582, 583, and 584 of Figure 13 for example, conductively coupled to circuitry on circuit board 352

and positioned along the bottom edge of circuit board 352 on opposite sides of clamp 356 such that each such contact area is electrically coupled to connector 750 or connector 760 when circuit board 352 is mounted to connectors 750 and 760.

Connectors 750 and 760 for one embodiment, as illustrated in Figures 16, 17, 19, and 20, 5 each comprise contact pins, such as contact pins 751, 752, 761, and 762 of Figure 16 for example, extending outward from the bottom of base 710. Base 710, and therefore socket 700, may be removably mounted to circuit board 300 by inserting the contact pins of connectors 750 and 760 into respective female connectors positioned on circuit board 300 such that conductive lines of flex circuit 354, when mounted in coupler region 715, are positioned relative to 10 conductive lines on circuit board 300 to form an electromagnetic coupler.

Socket 700 for one embodiment, as illustrated in Figures 15, 16, 17, 19, and 20, also comprises optional locating and hold-down pins 781 and 782 each extending from the bottom of body 711 for insertion into corresponding openings of circuit board 300 to help align base 710 relative to circuit board 300 and to help secure base 710 to circuit board 300. 15

Circuit board 300 for one embodiment comprises circuitry conductively coupled to such female connectors. As connectors 750 and 760 for one embodiment electrically couple the bottom edge contact areas of circuit board 352 to the contact pins of connectors 750 and 760, connectors 750 and 760 electrically couple circuit board 352 to circuit board 300 when base 710 is mounted to circuit board 300. In this manner, power signals, voltage reference signals, any 20 other suitable direct current (DC) signals, and/or any other suitable signals may be supplied between circuit board 352 and circuit board 300.

Although described as comprising connectors 750 and 760 as having edge connectors and contact pins, other suitable connectors may be used for mechanically mounting circuit board 352

to base 710 and base 710 to circuit board 300 and for electrically coupling circuit board 352 to circuit board 300. As one example, banana jack connectors may be used instead of edge connectors. For another embodiment, high current mated pair connectors or impedance controlled mated pair connectors may be used.

5 Socket 700 for another embodiment may not provide for any electrical coupling of circuit board 352 to circuit board 300. Connectors 750 and 760 may then comprise any suitable mechanical connectors without concern for electrical coupling through connectors 750 and 760. In addition to or in lieu of any electrical coupling of circuit board 352 to circuit board 300 provided through connectors 750 and 760, circuit board 352 may be electrically coupled to circuit board 300 through flex circuit 354, for example, by coupling exposed conductive contact areas on flex circuit 354 and circuit board 300 in securing flex circuit 354 against circuit board 300.

10 Arms 730 and 740 secure circuit board 352 and flex circuit 354 relative to circuit board 300. As illustrated in Figures 15-20, arms 730 and 740 each comprise an upright guide 732 and 15 742, respectively, and a latch 734 and 744, respectively.

15 Upright guides 732 and 742 each engage circuit board 352 to help support circuit board 352 relative to circuit board 300 and to help minimize any angular displacement of circuit board 352 relative to circuit board 300. Upright guides 732 and 742 for one embodiment extend from base 710 toward the top of socket 700 at opposite ends of base 710 and define slots 733 and 743, 20 respectively, facing inward toward coupler region 715. In mounting circuit board 352 to base 710, opposite side edges of circuit board 352 are inserted into slots 733 and 743. For another embodiment, upright guides 732 and 734 may engage circuit board 352 in any other suitable manner. Although illustrated as being integrally formed with body 711, upright guides 732 and

742 for another embodiment may each be a separate component connected to base 710 in any suitable manner. For yet another embodiment, socket 700 may not have upright guides 732 and 734.

Latches 734 and 744 each engage circuit board 352 to help secure flex circuit 354 against circuit board 300. Because of the shape and resiliency of flex circuit 354, flex circuit 354 exerts a force against latches 734 and 744 as well as against circuit board 300 when circuit board 352 and flex circuit 354 are mounted to circuit board 300 with socket 700. Latches 734 and 744 therefore help maintain a relatively stable coupling coefficient for the resulting electromagnetic coupler. Latches 734 and 744 may exert any suitable amount of force against flex circuit 354, such as approximately 10 to approximately 20 pounds of normal force for example.

Latches 734 and 744 for one embodiment are pivotably mounted at opposite ends of base 710 such that each latch 734 and 744 may be pivoted inward toward coupler region 715 to engage circuit board 352 and outward from coupler region 715 to disengage circuit board 352. For one embodiment, as illustrated in Figure 20, latches 734 and 744 are pivotably mounted to base 710 and connectors 750 and 760, respectively, by pins 771 and 772, respectively, and to pivoting guides 752 and 762, respectively, of connectors 750 and 760, respectively, with pins 773 and 774, respectively, to help align latches 734 and 744 relative to connectors 750 and 760, respectively, and to circuit board 352.

Pivoting guides 752 and 762 each engage circuit board 352 when latching circuit board 352 with latches 734 and 744 to help support circuit board 352 relative to circuit board 300 and to help align circuit board 352, when mounted in base 710, with latches 734 and 744. Pivoting guides 752 and 762 for one embodiment extend toward the top of socket 700 at opposite ends of base 710 and define slots 753 and 763, respectively, facing inward toward coupler region 715.

Pivoting guides 752 and 762 pivot with latches 734 and 744, respectively. Slots 753 and 763 engage opposite side edges of circuit board 352 when circuit board 352 is mounted in base 710 and when latches 734 and 744 are pivoted inward to latch circuit board 352. For another embodiment, pivoting guides 752 and 762 may engage circuit board 352 in any other suitable 5 manner. Although illustrated as a portion of each connector 750 and 760, pivoting guides 752 and 762 for another embodiment may each form a portion of latches 734 and 744, respectively, or may each be a separate component connected to socket 700 in any suitable manner.

10 Latches 734 and 744 for one embodiment each define a finger 735 and 745, respectively, extending inward toward coupler region 715. Fingers 735 and 745 each define a knob 736 and 746, respectively, at their respective ends to engage respective notches or indentations 591 and 592 at a top edge of circuit board 352, as illustrated in Figure 13, when circuit board 352 is mounted in base 710 and when latches 734 and 744 are pivoted inward. Fingers 735 and 745 therefore secure circuit board 352 and flex circuit 354 against circuit board 300. For another embodiment, latches 734 and 744 may engage circuit board 352 in any other suitable manner. 15 As one example, fingers 735 and 745 may each engage a notch or indentation in opposite side edges of circuit board 352.

20 While circuit board 352 and flex circuit 354 are mounted to circuit board 300 by socket 700, walls 712 and/or 713 may help support flex circuit 354 relative to circuit board 300 despite any tendency by flex circuit 354 to roll to one side due to its shape and the force exerted on flex circuit 354 against circuit board 300 by latches 734 and 744. Walls 712 and/or 713 may therefore help align conductive lines of flex circuit 354 relative to conductive lines of circuit board 300. For another embodiment, each interior face of wall 712 and/or 713 may be contoured in a relatively concave manner, for example, to help support the rolled shape of flex circuit 354

and help align flex circuit 354 relative to circuit board 300. Although illustrated as walls 712 and 713, socket 700 for another embodiment may comprise one or more guide rails of any other suitable shape, such as rods for example, to help support flex circuit 354. Socket 700 for another embodiment may comprise only one or no guide rail adjacent to coupler region 715.

5 In addition to or in lieu of the use of walls 712 and/or 713 and/or alignment post 633, as illustrated in Figure 12, to help align flex circuit 354 relative to circuit board 300, one or more other suitable alignment techniques may be used. As one example, flex circuit 354 may be defined with one or more notches or indentations along one or each side of flex circuit 354 to engage corresponding guide pins or tabs at one or both opposite ends of coupler region 715.

10 Such guide pins or tabs may extend from socket 700 inward toward coupler region 715 or from circuit board 300 into coupler region 715 when base 710 is mounted to circuit board 300. As another example, one or more guide pins or posts may extend from circuit board 300 into coupler region 715, when base 710 is mounted to circuit board 300, to engage corresponding openings in flex circuit 354. As another example, one or more guide pins or posts may extend from flex circuit 354 into corresponding openings in circuit board 300 when circuit board 352 and flex circuit 354 are mounted to circuit board 300.

15 To help maintain outer surface 355 of flex circuit 354 against circuit board 300 when circuit board 352 and flex circuit 354 are mounted to circuit board 300, relatively flexible or semi-rigid supports may be placed between the bottom of clamp 356 and the bottom interior surface of flex circuit 354. Such supports may comprise any suitable material, such as foam, rubber, injection molded plastic, and/or an elastomeric material for example, and may be shaped in any suitable manner, such as a brick, as a spring, or as springy fingers for example. In addition to or in lieu of such supports, a relatively springy material may be formed along the

interior surface of flex circuit 354 to help maintain outer surface 355 of flex circuit 354 against circuit board 300. As one example, beryllium copper may be laminated along the interior surface of flex circuit 354.

To remove circuit board 352 and flex circuit 354 from socket 700, latches 734 and 744 5 may be pivoted outward from circuit board 352 to disengage latches 734 and 744 from circuit board 352. Circuit board 352 and flex circuit 354 may then be lifted from socket 700.

Each component of socket 700 may comprise any suitable material and may have any suitable dimensions. Body 711, upright guides 732 and 734, and latches 734 and 744 for one embodiment may each comprise an injection molded plastic, for example. Base 710 for one 10 embodiment is approximately 5.550 inches in length, approximately 0.550 inches in width, and approximately 0.425 inches in height and defines coupler region 715 to be approximately 3.041 inches in length. Upright guides 732 and 742 for one embodiment are each approximately 1.576 inches in height.

Although illustrated as mounted to circuit board 300 with socket 700, circuit board 352 15 and flex circuit 354 may be mounted to circuit board 300 using other suitable mechanisms. As one example, a single connector and arm, similar to the combination of connector 750 and arm 730 for example, may be used. For another embodiment, a clam shell clamp arrangement may be used to hold a flattened flex circuit 354 against circuit board 300.

As illustrated in Figure 21, a circuit board 2152 for another embodiment may be 20 positioned relative to a flex circuit 2154 of a circuit board 2100 to form an electromagnetic coupler. Flex circuit 2154 comprises one or more conductive lines for bus 112, for example, and may be similarly formed as flex circuit 354. Circuit board 2152 comprises one or more

conductive lines for bus 122, for example, that may be similarly formed on circuit board 2152 as conductive lines for circuit board 300, for example.

Conductive lines of flex circuit 2154 are conductively coupled to communication circuitry on circuit board 2100 and may be terminated in flex circuit 2154 or on circuit board 5 2100. Flex circuit 2154 may be conductively coupled to circuit board 2100 in any suitable manner, such as through surface mount solder pads or a suitable connector for example.

As illustrated in Figure 21, flex circuit 2154 for one embodiment is folded to form a coupler region 2157. Conductive lines of circuit board 2152 may be positioned relative to coupler region 2157 to form an electromagnetic coupler by positioning a surface of circuit board 10 2152 relative to coupler region 2157. Circuit board 2152 for another embodiment may comprise other conductive lines for another bus such that positioning an opposite surface of circuit board 2152 relative to a coupler region 2158 of folded flex circuit 2152 forms another electromagnetic coupler. Flex circuit 2154 may be folded to form an electromagnetic coupler with any suitable number of circuit boards, such as six, for example, as illustrated in Figure 21. Although 15 illustrated as being folded to form an electromagnetic coupler with circuit board 2152 positioned generally perpendicularly relative to circuit board 2100, flex circuit 2154 may be positioned in other suitable manners to form an electromagnetic coupler with circuit board 2152 positioned in other suitable manners.

For one embodiment, suitable flex circuit supports, such as supports 2105 and 2106 for 20 example, may be used to support flex circuit 2154 in a folded position. Such supports may comprise any suitable material. For one embodiment, such supports comprise a suitable resilient material to help hold circuit board 2152 against flex circuit 2154. Also, a suitable circuit board